



Den Braven Sealants

Technical Data Sheet 06.40 Super glue

Product A single-component, fast-drying adhesive based on cyanoacrylate, creating a permanently strong joint.

Properties Transparent;
 Quick adhesion, fast drying;
 Extremely high bonding strength;

Use - Bonding various materials with a very fast hardening effect;
- Bonding hard PVC, rubber, glass, metals, APTK-EPDM profiles for glazing;
- Bonding these materials also in combination with each other;

Packaging Tube 3 g, 20 g, 20 g for PAP card
Color Transparent

Technical data

Base	-	ethylcyanoacrylate	
Consistency	-	drops	
Density	g/ml	1.01	
Viscosity	mPa.s	100	(at 25°C)
Thermal resistance	°C	-60 / +80	(after hardening)
Thermal resistance	°C	-15	(during transport)
Temperature range of usage	°C	+10 / +40	
Open time	sec	0	(join together immediately after application)
Handling window	sec	1 - 10	(at 23°C / 55% relative humidity)
Complete hardening	sec	3 - 30	(at 23°C / 55% relative humidity)
Tensile strength	MPa	25 (N/mm ²)	
Shelf Life	months	12	(at temperatures between +5°C and +25°C in the original unopened container)

Restrictions Not suitable for use on PE, PP, bituminous surfaces, Teflon and very absorbent substrates.

Surface Must be clean, dry, firm and free of dust particles, grease and oil.

Instructions Apply the glue to the area to be bonded as required. Immediately join the bonded sides together and press hard (with force). The bonding strength will be achieved within a few seconds.

Warning: **Avoid contact with skin and eyes.**

Cleaning Material: acetone, physical means only after hardening
Hands: soap and water, regeneration cream for the hands.

Safety See «Safety Data Sheet 06.40».

Updates Updated: 19 June 2008

Prepared: 4 January 2002

This product conforms to specifications during the warranty period. Information and data provided here are based on our own experience, research and objective testing and we presume they are reliable and accurate. The firm, however, cannot be aware of all the possible uses for this product, or the methods used for its application, and therefore we do not provide a guarantee under any circumstances over and above the information that relates to the suitability of our products for certain uses and procedures. All the data given above are of a general nature. Every user is obligated to verify the suitability of use by means of own testing. For more information, please contact our engineering division.

Den Braven Czech and Slovak s.r.o.

Adresa: 793 91 Úvalno 353, tel.: 554 648 200, fax: 554 648 205, Česká republika
Bankovní spojení: KB Krnov, č. ú. 19 - 0848810297 / 0100

info@denbraven.cz

IČO: 25366483, DIČ: CZ25366483

www.denbraven.cz